

WAKOL NE 413 Contact adhesive

Technical Information

Area of application

Neoprene adhesive for laying PVC and rubber flooring, stair borders, skirting boards as well as cork floorings with natural cork backing and linoleum on absorbent and non-absorbent bases indoors.

Special properties

- Suitable for chairs with castors
- suitable over underfloor heating

Technical data

Raw material base:	polychloroprene
Cleaning agent and thinner:	WAKOL RV 105 neoprene thinner
Method of application:	both sides with a smooth or fine-dented spatula, with a brush for skirting boards
Consumption:	approx. 200-300 g/m ² , depending on the size of the spatula, the subfloor and the flooring
Waiting time:	approx. 15 minutes, depending on the size of the spatula, the subfloor and the flooring
Laying time:	approx. 30 minutes
Storage temperature:	store in a cool place but not below +5°C
Storage time:	approx. 12 months at room temperature
Giscode:	S 1

Subfloors

The subfloor and the room climate conditions must satisfy the requirements of DIN 18356. Bases must be level, permanently dry, firm, free of cracks, contamination and substances which hinder bonding.

Unlevelness must be levelled with WAKOL levelling compounds. Respect the technical information of the primers and levelling compounds.

Cast asphalt must always be levelled.

Usage

Stir adhesive well before use. Apply evenly to the subfloor and the backside of the floor covering with a smooth or fine-dented spatula avoiding globs of glue. Lay floor covering to fit after the appropriate waiting time and rub down well. It is not possible to make corrections later.

The floor covering can be welded the next day.

Bonded areas should be protected from exposure to direct sunlight during handling and final setting (approx. 3 days).

Important

Do not use below +15°C. In cold weather warm adhesive in the heated room in due time.

For bonding CV-floorings with contact method respect particularities. Please contact our technical department before starting with work.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

This Technical Information of 15.12.2004 supersedes all previous versions.