

WAKOL K 430 Parquet Adhesive

Technical Information

Area of application

Synthetic resin adhesive according to EN 14293 for the shear-resistant laying of 10 mm solid parquet, mosaic, strip, on edge lamella and exotic parquets, solid planks and wood block RE/WE as well as 3-layer ready-to-lay parquet from 14 mm and 2-layer single strips up to max. 70 x 600 mm on absorbent and non-absorbent subfloors indoors.

Special properties

- high final strength
- suitable for chair castors
- suitable over underfloor heating
- easy spreadable

Technical data

Raw material base:	synthetic resin
Cleaning agent:	WAKOL RV 50 resin dilution
Application method:	with notched trowel TKB B3 or B11; TKB B5 for large format ready-to-lay parquet
Coverage:	700 - 1100 g/m ² depending on trowel size and subfloor.
Airing time:	none
Open time:	approx. 15 minutes
Storage temperature:	not sensitive to frost
Storage:	approx. 12 months at room temperature
Giscode:	not applicable

Subfloors

The subfloor and the room climate conditions must satisfy the requirements of DIN 18365. Subfloors must be permanently dry, firm, level and free from cracks, dust, dirt and adhesion-inhibiting substances.

Very absorbing subfloors must be prepared with diluted WAKOL D 3074 Primer Concentrate.

Screeds with integrated underfloor heating have to be prepared on principle.

We advice against laying on stonewood screeds, as well as on bitumen isolation compounds.

Usage

Stir adhesive well before use. Apply evenly with a notched trowel on the subfloor; avoid adhesive pools.

Do not spread adhesive on more than 1m². Lay the Parquet immediately and knock down well. Make sure that the back of the parquet is adequately covered with adhesive. Expansion joints to adjacent parts must be kept.

Important

Do not use below + 15° C or above 65% relative air humidity. During cold weather periods warm up flooring and adhesive in due times.

Use WAKOL PU 210 for laying final-treated solid parquet in laying-units.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

This Technical Information of 04.03.2008 supersedes all previous versions.