

WAKOL D 3304 Linoleum and Carpet Adhesive

Technical information

Area of application

Dispersion-based adhesive for laying linoleum and cork, textile flooring with TR and latex foam backing, fleece backing, synthetic double backing or jute backing, as well as woven textile flooring and needle fleece flooring on absorbent subfloors indoors. Excellent initial adhesion; bonding boardlike flooring.

Special properties:

- Solvent-free*
- High initial adhesion
- Suitable for wheelchairs
- Fast hardening.
- Pronounced thread pattern
- Suitable for underfloor heating

* Solvent-free according to the definition of TRGS 610

Technical data

Raw material basis:	acrylate dispersion
Cleaning agent:	water, before the adhesive starts to dry
Application method:	with notched trowel TKB B1 or TKB B2 The notch size depends on the back texture of the covering and must result in complete coating.
Consumption:	approx. 400-550 g/m ² , depending on the trowel notch size, subfloor and covering
Airing time:	none with linoleum, approx. 10-15 minutes with textile flooring
Open time: approx.	15-20 minutes.
Storage temperature:	not below +5°C; sensitive to frost
Storage time:	approx. 12 months at room temperature
Giscode:	D 1

Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18 365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding WAKOL levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Lay down covering following appropriate airing time and press well. Rub again after a short period.

If necessary, weigh down stubborn edges of covering until adhesive hardens.

Important

Do not use below +15°C. In cold weather warm adhesive in the heated room in due time.

For laying textile flooring with PUR foam backing use WAKOL D 941.

If emission-classified adhesives are required, use WAKOL D 3311, WAKOL D 3309 or WAKOL D 3360 VersaTack or WAKOL D 3240 Colleo, depending on the type of covering.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

This Technical Information of 16 November 2004 supersedes all previous versions.