

WAKOL D 3317 PVC and Rubber Fibre Adhesive

Technical Information

Area of application

Fibre-reinforced dispersion-based adhesive for PVC flooring, especially PVC design flooring, PVC foam flooring, PVC-coated cork flooring, CV-flooring and flexible tiles, rubber flooring, rubber napped flooring with smooth, polished backing and on absorbent subfloors in the interior.

Especially for CV flooring on V 100 chipboard and for PVC and CV wall coverings.

Special properties

- solvent free*
- high softener resistance
- suitable for chair castors
- no displacement of adhesives
- levels screw holes and narrow joints of V 100 chipboard
- suitable for underfloor heating

* solvent-free according to the definition of the TRGS 610

Technical data

Raw material base:	acrylate dispersion
Cleaning agent:	water before adhesive dries
Application method:	with notched trowel TKB A2; for rubber napped flooring TKB A2 or B1. The notch size depends on the back texture of the covering and must result in complete coating.
Consumption:	approx. 300-400 g/m ² , depending on notch size, subfloor and covering
Airing time:	approx. 5-10 minutes, depending on notch size, subfloor and covering
Open time:	approx. 10-15 minutes
Storage temperature:	not below +5°C, sensitive to frost
Storage time:	approx. 12 months at room temperature
Giscode:	D1

Subfloors

The subfloor and the room climate conditions must satisfy the requirements of DIN 18365. Subfloors must be level, permanently dry, firm and free from cracks, dust, dirt and adhesion-inhibiting substances.

Apply corresponding WAKOL levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Lay down covering following appropriate airing time and press well. Rub again after a short period.

In addition, re-roll rubber and PVC cork flooring after approx. 1 hour. If necessary, weigh down troublesome edges of covering.

Important

Do not use below + 15° C. During cold weather periods warm up floor covering and adhesive in due time.

For laying rubber napped flooring in areas with high humidity use WAKOL PU 270 Polyurethane Adhesive.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

This Technical Information of 24.05.2006 supersedes all previous versions.