

## WAKOL PU 4519 2K-PU Accelerator

### Technical Information

#### Area of application

Accelerator for increasing the reaction speed of two-component polyurethane parquet adhesive.

#### Technical data

Raw material base: polyurethane catalyst

Recommended dosage amount: 1 cap of 15 ml

	WAKOL PU 210, 6,9 kg		WAKOL PU 225, 6,75 kg	
Dosage amount	2 caps	3 caps	1 cap	2 caps
Open time	approx. 25 min.	approx. 15 min.	approx. 25 min.	approx. 12 min.
Laying time	approx. 65 min.	approx. 45 min.	approx. 55 min.	approx. 35 min.
Retouching after	4 hours	3 hours	3 hours	2 hours
Grindability of parquet	6 hours	5 hours	5 hours	4 hours

Storage: approx. 12 months in a tightly sealed package at approx. 20°C

Identification of Ordinance on Hazardous Substances: see Safety Data Sheet

#### Important

Mix well 2K-PU Accelerator WAKOL PU 4519 with the A-component of WAKOL PU 210 or WAKOL PU 225 before you add the B-component.

Add Wakol PU 4519 as described above in order to build up the stability. Avoid overdosing, the pot life may be shortened too much.

Exceeding the pot life and insertion time causes poor manufacturing properties and may lead to faulty bonding due to decreasing wetting and adhesion properties.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

This Technical Information of 02.02.2009 supersedes all previous versions.